

CARE AND HANDLING

HANDLING AND STORAGE

1. Doors should be handled with clean gloves.
2. Do not slide doors across one another or across surfaces.
3. Store doors flat on a level surface in a dry, well-ventilated building.
4. Cover stored doors with an opaque material, but still allow ventilation.
5. Doors must be inspected when received. Written notice of visible defect must be reported to IPIK within 10 days.

INSTALLATION

1. The structural strength of a door must not be impaired during the fitting by either hardware or cuts.
2. When jobsite fitting is administered, fitting limitation is 1/8" on each vertical edge, and 1" at the top and bottom. Clearance between door and frame should be 1/8".
3. Doors over 3' wide or 7'6" high require four hinges.
4. When doors are factory prepared for hardware, all holes for screws must be piloted with an appropriately sized bit.
5. Doors must be installed in the opening matching the door's mark.

FIRE DOORS

**NEVER REMOVE METAL FIRE LABELS FROM DOOR STILES.
NEVER TRIM THE TOP RAIL OF A FIRE DOOR.**

20, 45, 60, and 90 minute fire doors are prefit in width and beveled. No further edge trimming is allowed. Fire doors may be given up to 3/4" undercut to allow for floor clearance.

ONLY A LICENSED COMPANY MAY MORTISE OR CUT LIGHT OPENINGS IN 20, 45, 60, AND 90 MINUTE DOORS.

PAIRS OF FIRE DOORS

Approved 18 gauge metal edges and astragals are required for pairs of 45, 60, and 90 minute doors except for:

“A” Category positive pressure doors which already have intumescent material embedded in tops and edges.

20 minute rated pairs may be specified to have fire treated wood stiles so that metal edges are not required.

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FINISHING

Face veneer will vary in color and in grain characteristics within the species and cut specified. When doors are stained or clear-finished, any color and grain variation that existed prior to finishing will show after finishing. These variations should be expected.

Door finish requires periodic maintenance. Doors may require refinishing from time to time depending on use and location.

FIELD FINISH

IPIK cannot warrant the appearance of field-finished doors.

Doors are not ready for finishing until properly field prepared.

Field preparation must include block sanding with fine grit sandpaper.

Door faces have been thoroughly sanded at the factory, however, subsequent handling marks and raised grain must be removed by sanding. **DO NOT USE STEEL WOOL.**

FACTORY FINISH

1. Factory finished doors should be wiped with a silicone-free polish. We suggest Guardsman Furniture Polish.
2. If factory-finished doors are cut in field, edges must be field sealed.

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